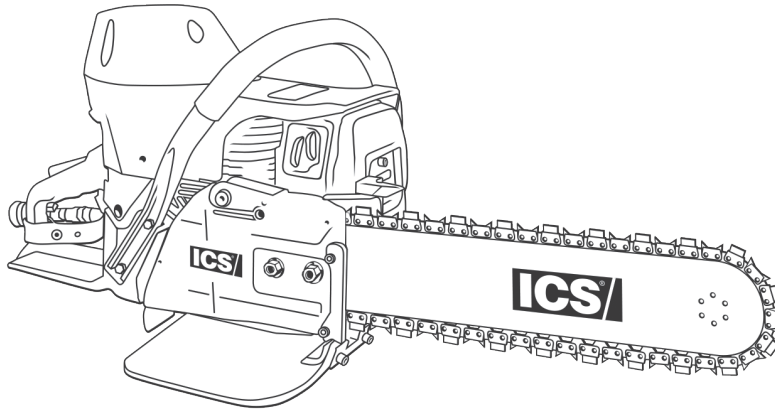




**Diamond Tools and Equipment
for Construction and Infrastructure**

Replacement Parts & Accessories Price List



680ES Gas Concrete Saw

Effective January 1, 2022

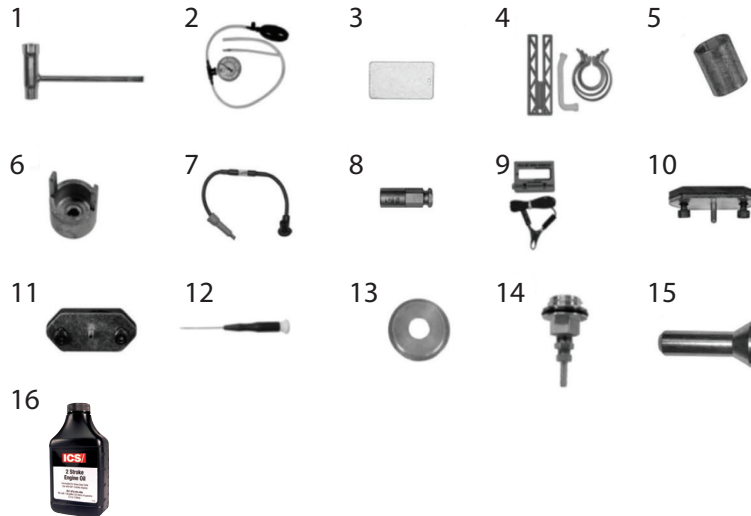
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680ES Gas Concrete Saw

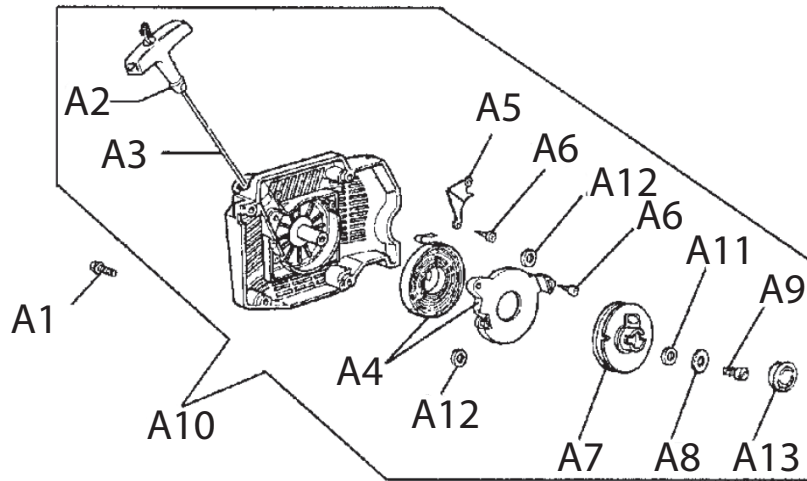
ITEM DESCRIPTION	KEY	PAGE
680GC Gas Saw Service Items	n/a	1
Starter Assembly -	A	2
Flywheel & Starter Pawl Assembly	B	3
Ignition Assembly -	C	4
Cylinder & Intake Assembly	D	5
Muffler Assembly	E	6
Crankshaft Assembly	F	7
Clutch Assembly	G	8
Crankcase Assembly	H	9
Fuel Tank & Handle Assembly	I	10
Air Intake Assembly	J	11
WallWalker® & Water Delivery System	K	12
Side Cover Assembly	L	13
Carburetor Repair Kit	M	14

SERVICE ITEMS

680ES Gas Concrete Saw



Key #	Part No.	Description	MSRP
1	71521	Scrench 13-19 mm	\$14.40
2	71541	Pressure Gauge Bulb	\$75.55
3	71542	Coil/Flywheel Timing Shim	\$8.35
4	71543	Cylinder Assembly Clamps & Piston Stop	\$16.00
5	71544	Manifold Assembly Tool	\$9.05
6	71546	Shock Absorber Tool	\$29.35
7	71547	Spark Tester	CALL
8	71548	Flywheel Disassembly Tool	\$37.00
9	71565	Electronic Tachometer	\$355.00
10	71569	Induction Seal Flange with Screws	\$13.35
11	71570	Exhaust Seal Flange with Screws	CALL
12	71573	Tuning Screwdriver	\$24.35
13	73461	Flywheel Puller	\$180.00
14	73462	Main Bearing Driver Tool	\$50.30
15	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (77 ml) (6-Pack)	\$13.85
Not Shown	71734	Gasket Set	\$41.95
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$43.85

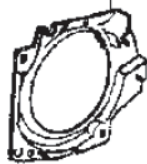


Key #	Part No.	Description	MSRP
A1	73230	Bolt	\$1.80
A2	530208	Starter Rope Handle	\$8.25
A3	73904	Starter Rope	\$3.95
A4	531103	Starter Coil Spring & Housing	\$26.85
A5	71451	Starter Case Plate	\$2.85
A6	505380	Recoil Housing Screw	\$1.80
A7	528661	Starter Rope Pulley	\$22.10
A8	73905	Starter Pulley Washer	\$1.80
A9	73907	Starter Pulley Screw	\$1.80
A10	528637	Starter Cover Assembly	\$124.00
A11	530367	Starter Assembly Washer	\$1.35
A12	532026	Spring Housing Washer	call
A13	508853	Starter Assembly Cap	\$3.60

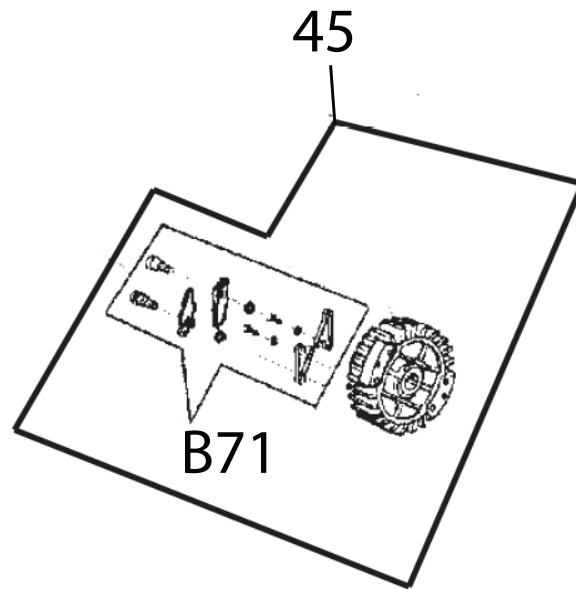
B48 B51 B57



B31

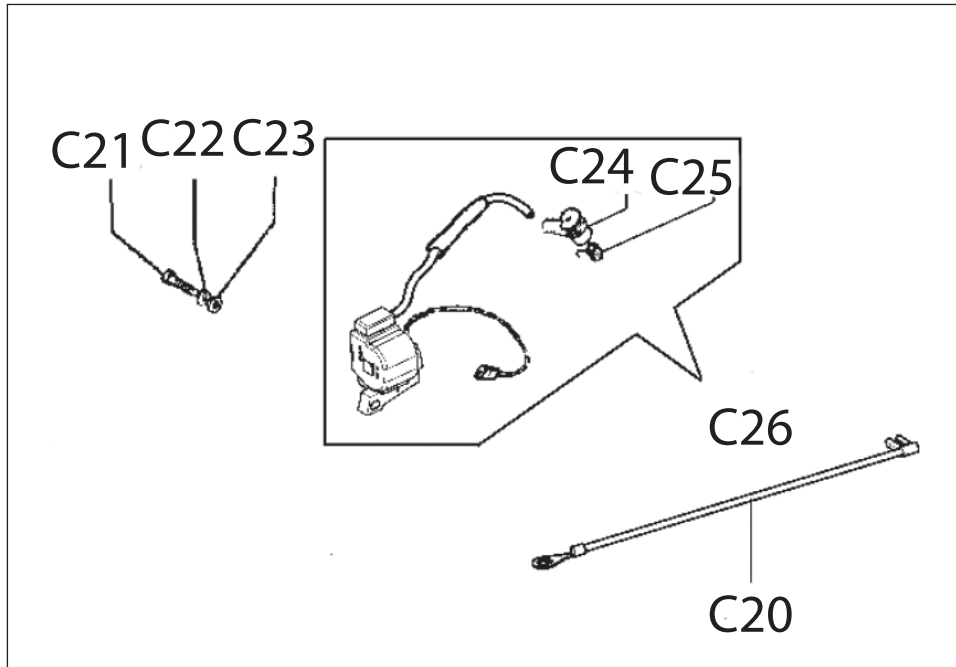


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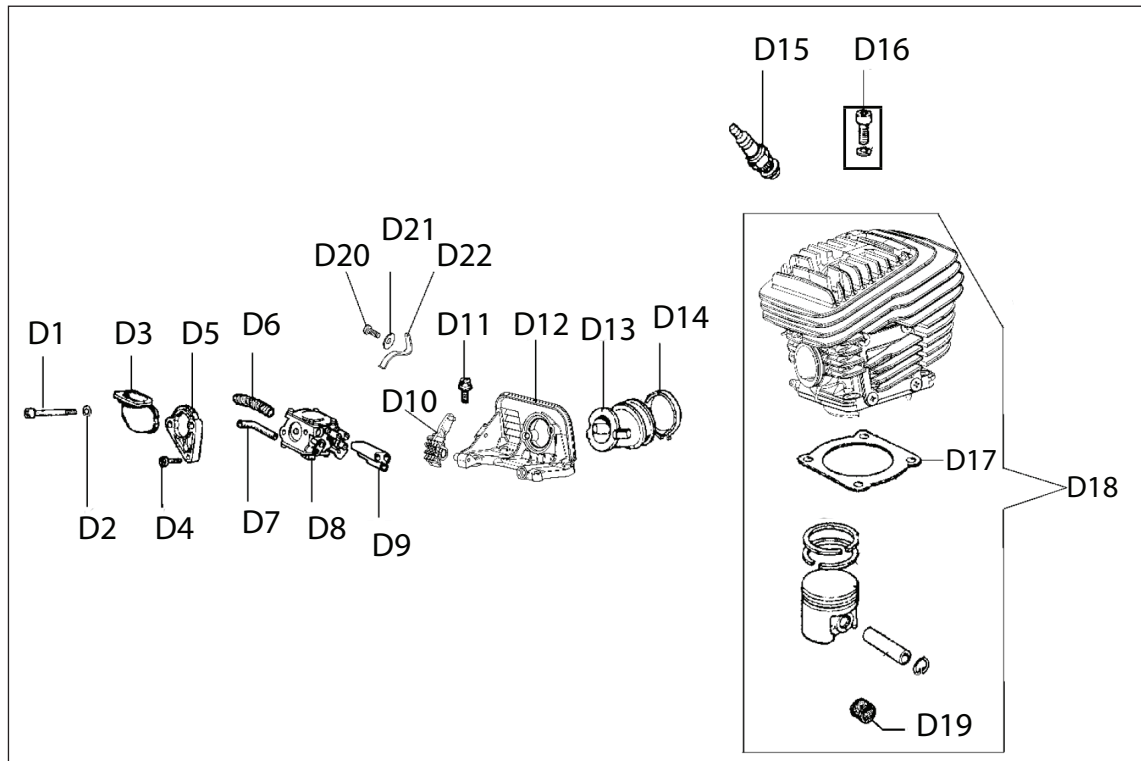


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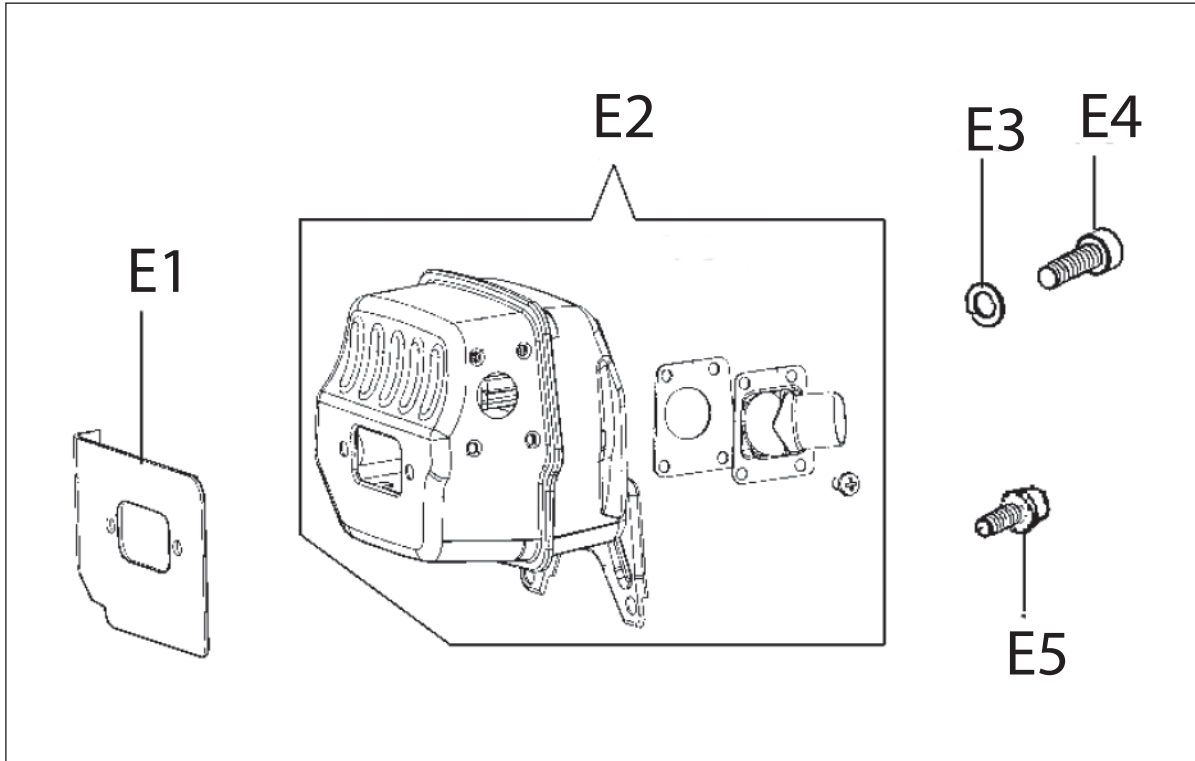
Key #	Part No.	Description	MSRP
B31	531109	Flange, starter pulley 680	\$8.25
B45	528651	Flywheel 680	\$160.00
B48	73891	Nut, M8x1	\$2.85
B51	73911	Washer	\$1.80
B57	73912	Washer	\$1.80
B71	509163	Starter Pawl Assembly	\$33.80
Not Shown	71734	Gasket Set	\$41.95



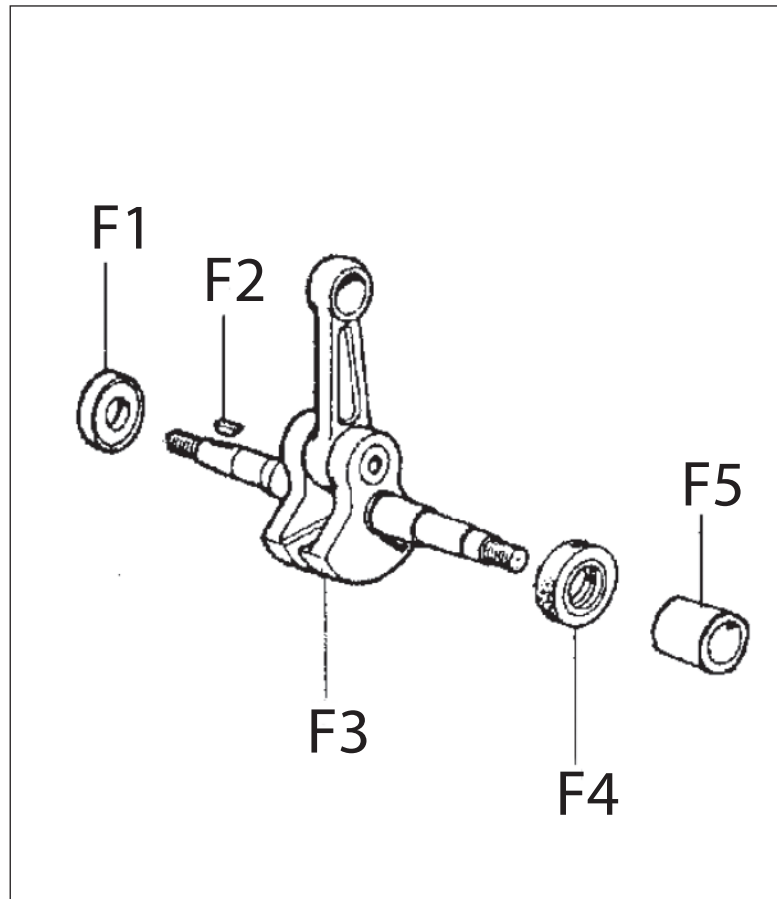
Key #	Part No.	Description	MSRP
C20	576463	Ground Cable, 680ES	\$11.95
C21	73914	Screw m4x20	\$1.80
C22	73285	Wave Washer, 4.5mm	\$1.80
C23	73890	Washer	\$1.80
C24	73241	Spark Plug cap and spring kit	\$16.60
C25	73917	Spark Plug Spring	\$5.00
C26	576437	Ignition Coil 680ES	\$140.00



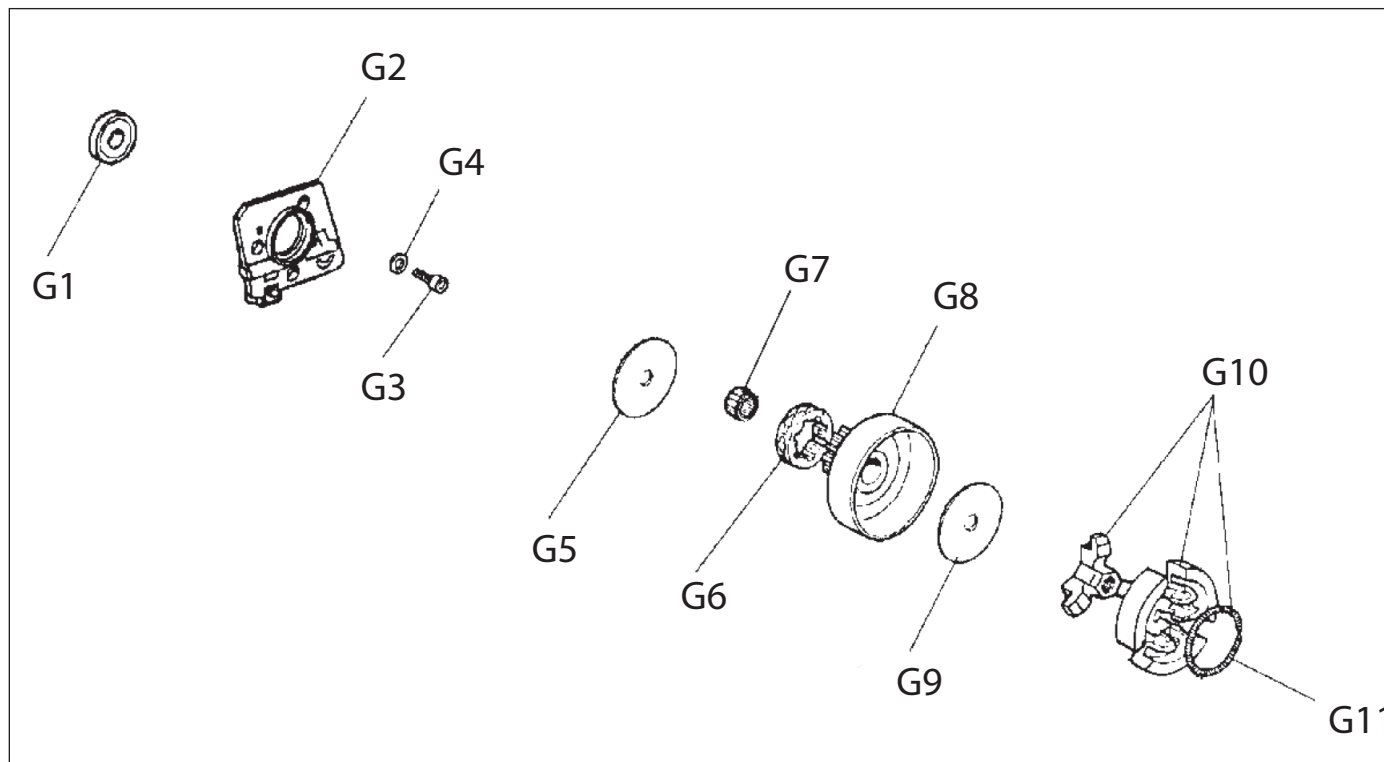
Key #	Part No.	Description	MSRP
D1	505469	Wallwalker® Sidearm Screw	\$2.55
D2	73897	Washer	\$1.80
D3	71735	Intake Manifold	\$14.40
D4	73901	Intake Manifold Flange Screw	\$1.80
D5	73947	Intake Manifold Flange	\$25.95
D6	73888	Carburetor Spring	\$2.85
D7	545877	Carburetor Pulse Tube	\$3.70
D8	577754	Carburetor, Walbro WJ-136 680ES	\$170.00
D9	517547	Screw Guide	\$4.80
D10	576462	Multifunction Actuator for 680ES	\$2.55
D11	73866	Screw	\$1.80
D12	576435	Carburetor Support Bracket for 680ES	\$30.40
D13	73868	Intake Manifold	\$18.85
D14	545870	Intake Manifold Clamp	\$14.20
D15	514770	Spark Plug	\$4.35
D16	73874	Cylinder Bolt & washer	\$1.80
D17	545874	Gasket, Base	\$13.05
D18	548084	Complete Piston/Cylinder Assembly	\$389.00
D19	73869	Wrist Pin Needle Bearing	\$23.85
D20	577630	Screw, 680ES Motor	\$2.55
D21	577629	Washer, 680ES Motor	\$3.70
D22	577631	Detent Spring, 680ES Motor	\$3.70



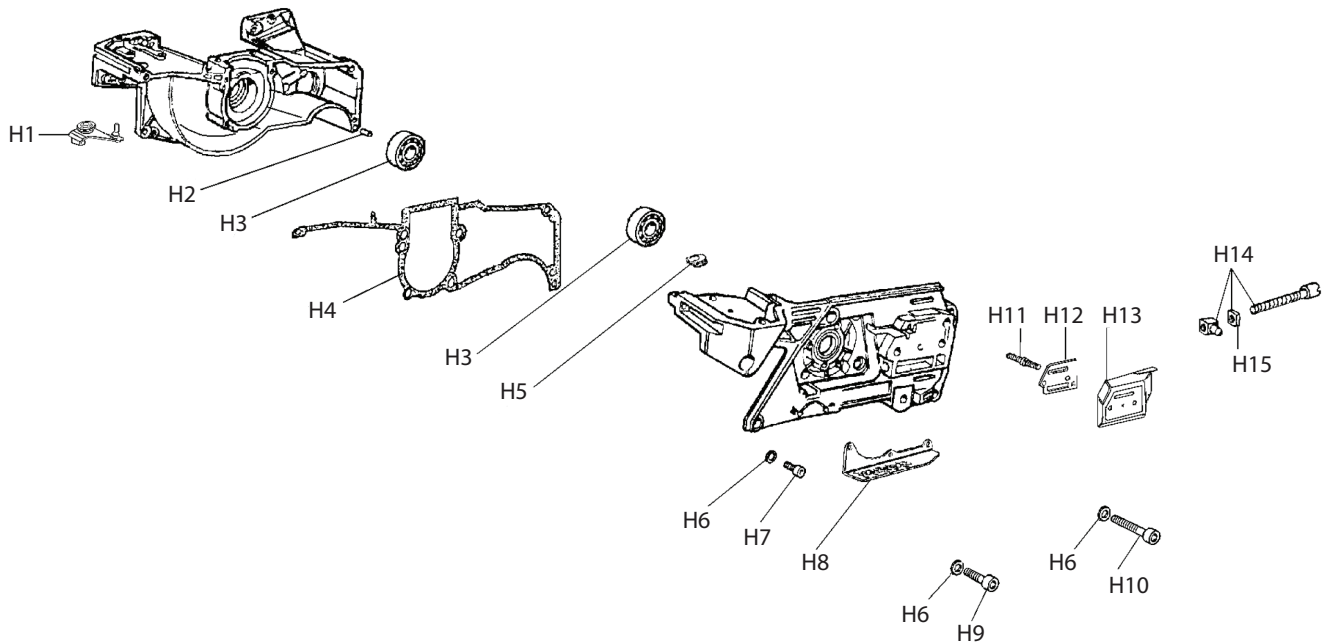
Key #	Part No.	Description	MSRP
E1	545875	Cylinder to Muffler Gasket	\$6.25
E2	545872	Muffler Assembly	\$149.00
E3	73327	Washer, serrated	\$1.80
E4	73883	Muffler Mounting Screw	\$1.80
E5	73866	Screw, starter cover, lower muffler	\$1.80



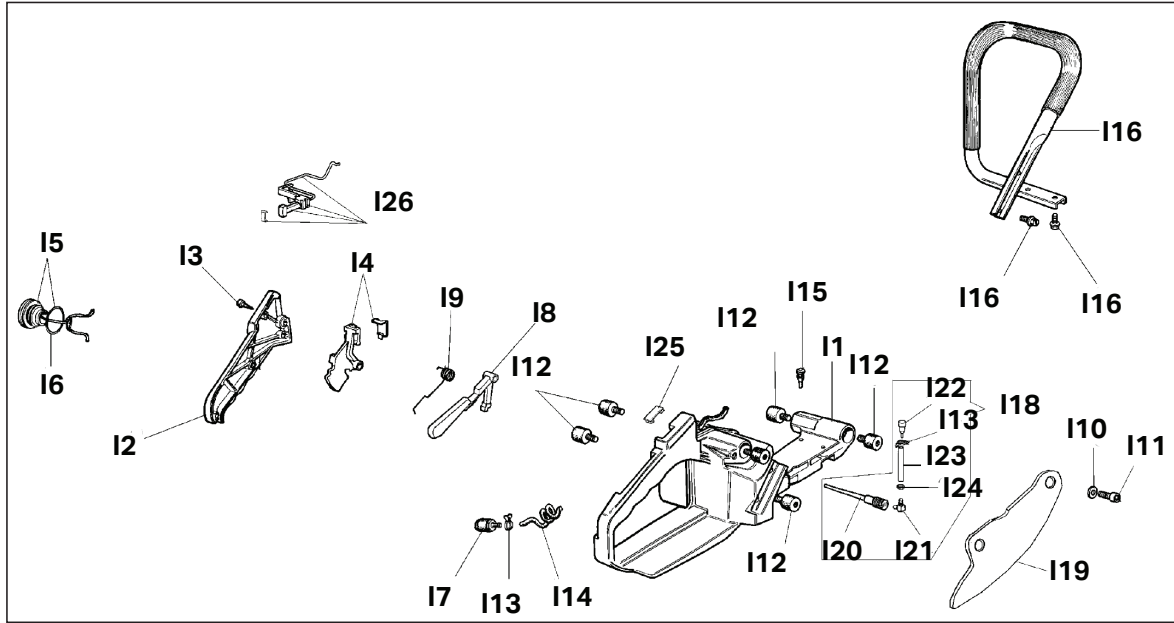
Key #	Part No.	Description	MSRP
F1	73877	Crankshaft Seal Flywheel Side	\$8.35
F2	73878	Crankshaft Flywheel Woodruff Key	\$3.95
F3	545871	Crankshaft Assembly	\$273.00
F4	73289	Crankshaft Seal Clutch Side	\$8.35
F5	71452	Crankshaft Bushing	\$24.90



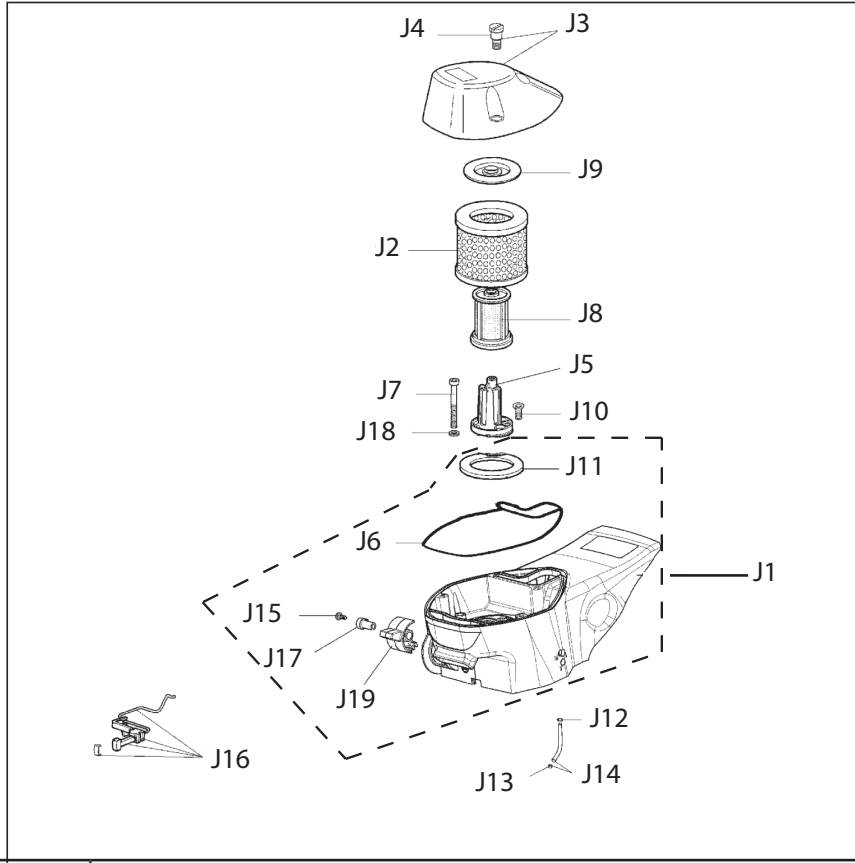
Key #	Part No.	Description	MSRP
G1	73931	Sprocket Sealing Ring	\$10.50
G2	73949	Outer Crankcase Seal Body	\$45.35
G3	73940	Pump Body Bolt	\$2.85
G4	73285	Wave Washer, 4.5 mm	\$1.80
G5	73945	Clutch Spacer Washer	\$6.25
G6	70949	680/695 Drive Sprocket	\$16.25
G6	525496	680PG Drive Sprocket	\$22.75
G7	73939	Clutch Needle Bearing	\$15.50
G8	71520	Clutch Cup (includes p/n 73939)	\$45.35
G9	73941	Clutch Spacer Washer, Inside	\$6.25
G10	71419	Clutch Assembly	\$48.00
G11	73943	Clutch Spring	\$9.45



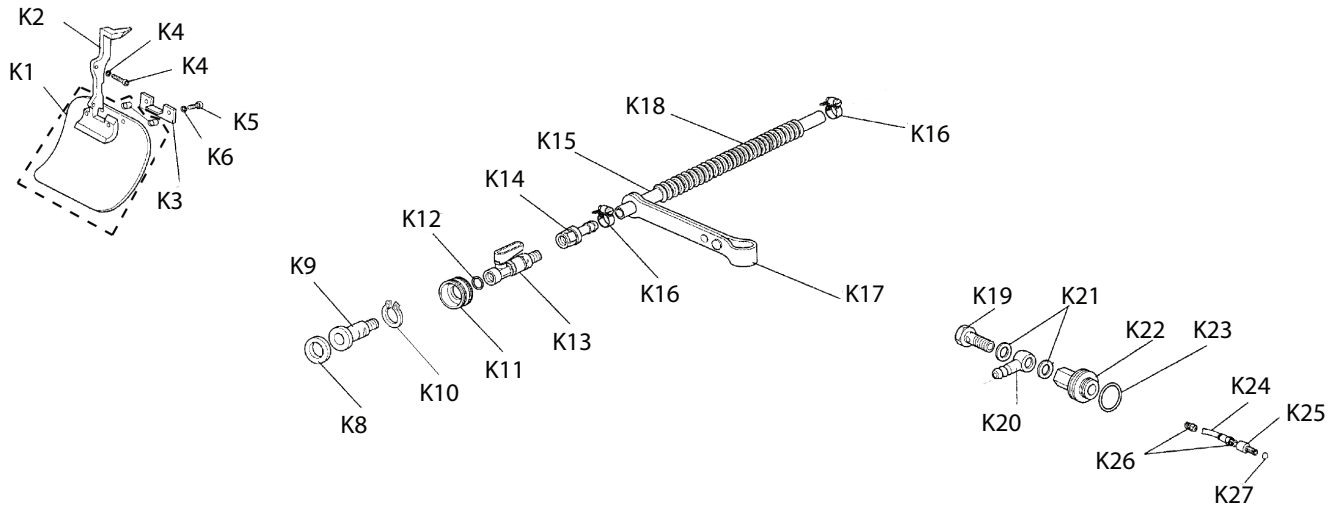
Key #	Part No.	Description	MSRP
H1	73390	Fuel Line Grommet, Crankcase	\$2.85
H2	73281	Crankcase Dowel Pin	\$1.80
H3	545969	Crankshaft Bearing	\$1.80
H4	545968	Crankcase Gasket	\$19.95
H5	531107	Crankcase Grommet, Right Side	\$16.40
H6	73897	Washer	\$6.00
H7	73930	Crankcase Bolt, m5x22	\$1.80
H8	528657	Chain Guard, 680	\$2.85
H9	73397	Cover Guard Mounting Bolt	\$21.00
H10	73379	Screw	\$1.80
H11	73933	Bar Mounting Stud	\$1.95
H12	71740	Bar Mount Pad Spacer	\$7.30
H13	71738	Bar Mount Pad Cover Plate	\$51.40
H14	73935	Premium Tensioner Kit	\$22.75
H15	73936	Tensioner Screw Retainer	\$12.30



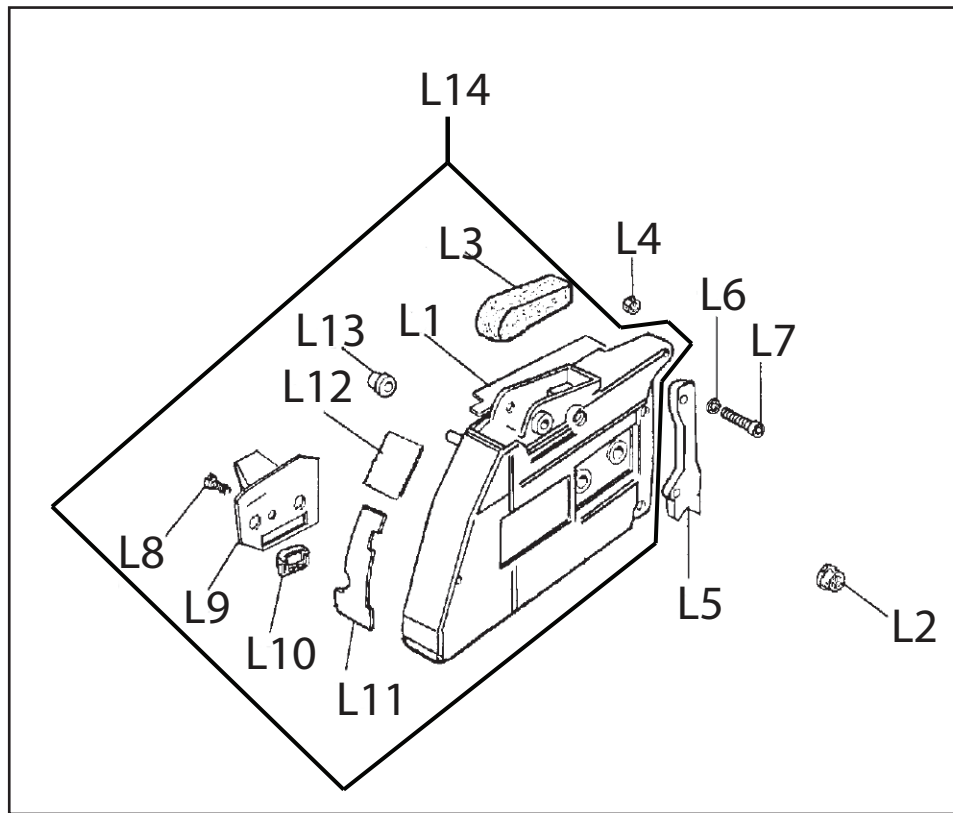
Key #	Part No.	Description	MSRP
I1	528655	Fuel Tank, 680	\$151.00
I2	531105	Rear Handle Half, Black	\$12.85
I3	73976	Rear Handle Screw	\$2.85
I4	530479	Throttle Lever Assembly	\$12.90
I5	530471	Fuel Cap , 680	\$12.90
I6	73448	Fuel Cap O-Ring	\$22.10
I7	73459	Fuel Filter	\$10.50
I8	532028	Trigger Lockout Lever	\$6.00
I9	73988	Trigger Lockout Lever Spring	\$7.30
I10	73897	Washer	\$1.80
I11	73982	Screw	\$1.80
I12	73980	Shock Absorber	\$15.50
I13	71588	Clip, Fuel Filter	\$2.85
I14	73375	Fuel Line	\$28.25
I15	73270	Bumper, Shock Absorber, Fuel Tank Top	\$3.95
I16	73983	Front Handle Bolt	\$1.80
I17	545971	Front Handle	\$115.00
I18	71748	Fuel Breather Complete	\$22.75
I19	71766	Water Deflector, Bottom	\$15.50
I20	71751	Breather Tube Body	\$12.30
I21	71759	Breather Tube Elbow	\$6.25
I22	71761	Fuel Breather, Remote	\$12.30
I23	71777	Breather Tube Extension	\$6.25
I24	71760	Tube Clamp	\$1.80
I25	581117	Plug, Fuel Tank and Handle Assembly for 680ES	\$7.30
I26	577628	Throttle Rod Assembly, 680ES Fuel Tank	\$13.05



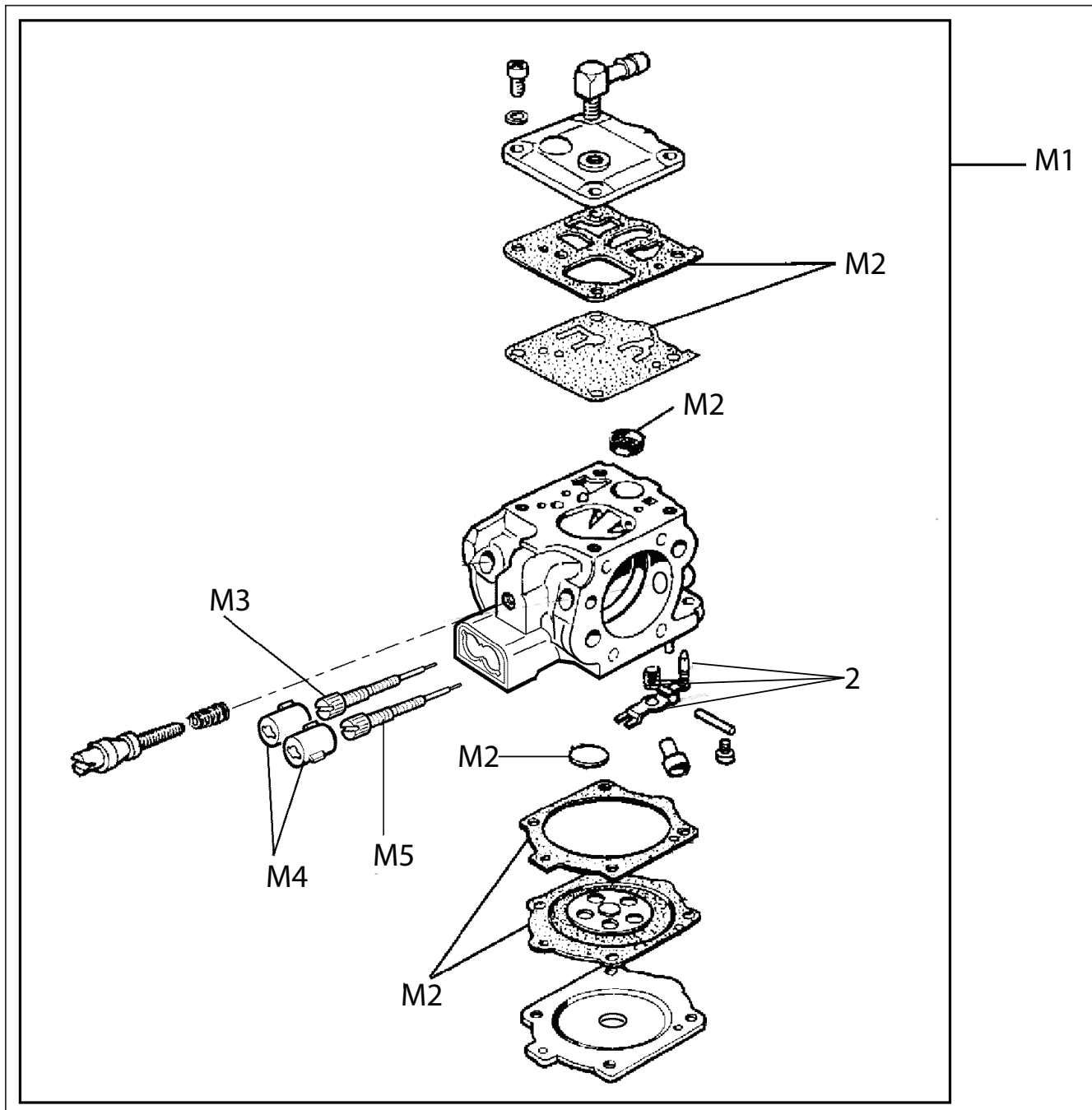
Key #	Part No.	Description	MSRP
J1	576438	Cylinder Cover for 680ES (incl J6, J11, J15, J17, J19)	\$59.35
J2	71752	Air Filter Canister, Polyester	\$27.05
J3	530473	Air Filter Cover	\$26.85
J4	73992	Filter Cover Screw	\$5.00
J5	73338	Air Filter Mount	\$41.95
J6	71756	Filter Cover Gasket	\$14.40
J7	71771	Screw, Cylinder Cover, Long, Socket Head	\$2.85
J8	73336	Internal Screen	\$14.40
J9	71758	Air Filter Mount Screw	\$17.25
J10	73337	Filter Support Screw	\$1.80
J11	73335	Filter Canister Gasket	\$10.50
J12	71472	O-Ring	\$1.80
J13	71760	Tube Clamp	\$1.80
J14	505382	Compensator Tube	\$5.00
J15	576459	Screw, Torx T27	CALL
J16	577628	Throttle rod assembly for 680ES	\$13.05
J17	576461	Support Bushing, Multifunction lever	\$2.55
J18	73897	Washer	\$1.80
J19	576460	Multifunction lever, 680ES	\$2.55



Key #	Part No.	Description	MSRP
K1	576680	Mud Flap Replacement Kit, 680	\$59.20
K2	71532	WallWalker® Lever Arm	\$129.00
K3	71531	Guard Flap Clamp	\$7.30
K4	505469	Screw & Washer	\$2.55
K5	71479	WallWalker® Flap Screw	\$1.80
K6	73951	Washer	\$1.80
K8	71469	Water Hose Gasket	\$7.30
K9	545975	Fitting	\$7.30
K10	545976	Clip	\$3.70
K11	71457	Ring Nut	\$15.50
K12	71468	Water Hose O-Ring	\$1.80
K13	71458	Water Shut-Off Valve	\$22.10
K14	71454	Barb Fitting, 1/4 male thread	\$6.25
K15	71455	Tube	\$3.95
K16	71465	Hose Clamp	\$5.00
K17	71461	Hose Hanger	\$3.95
K18	71464	Water Hose Cover	\$5.00
K19	71463	Water Hose Screw	\$8.35
K20	71453	Fitting	\$7.30
K21	71456	Copper Washer	\$2.85
K22	73923	Water Tank Cap	CALL
K23	73448	Fuel Cap O-Ring	\$22.10
K24	71459	Tube	\$8.35
K25	71470	Fitting	\$7.30
K26	71471	Fitting	\$14.40
K27	71472	O-Ring	\$1.80



Key #	Part No.	Description	MSRP
L1	71743	Side Cover Insert, Top	\$3.95
L2	73958	Side Cover Nut	\$2.85
L3	71462	Chain Cover Cap	\$2.85
L4	73367	Nut	CALL
L5	71533	WallWalker Side Arm	\$22.10
L6	73951	Lock Washer	\$1.80
L7	507355	WallWalker Side Arm Screw	CALL
L8	71487	Screw	\$1.80
L9	71447	Side Cover Plate	\$8.35
L10	73957	Lower Guard	CALL
L11	73972	Deflector, Lower	\$9.45
L12	73948	Deflector, Upper	\$3.95
L13	73310	Rubber Bumper Cover	\$2.85
L14	528659	Side Cover Assembly, Complete	\$126.00



Key #	Part No.	Description	MSRP
M1	577754	Carburetor, Walbro WJ-136	\$170.00
M2	73996	Carburetor Repair Kit	\$45.35
M3	577633	Needle Screw High, 680ES Carburetor	\$14.20
M4	577635	Limiter Cap	\$6.25
M5	577634	Needle Screw Low, 680ES Carburetor	\$14.20

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680ES Replacement Parts & Accessories Price List

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